



Dart Aerospace Ltd.
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Canada

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U/R

D4842-041
Job Sheet 180394



Part No: D4842-041

Job Qty: 1 ea

Part Name: Lower Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/5/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: URF 19-692 DWG REV B U/R IPP REV:A 13.04.30 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.01 AS PER DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

POSITIVE RECALL

EFFECTIVE 12/2/17 AUTH 5

RELEASED 5 DATE 12/2/17

Job Routing

CHECK TAPER THICKNESS OF ASSEMBLY

Op No	Operation	Qty	Start Date	Due Date	Standard Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
90	Start up Operation	6 Ea	7/20/18	7/20/18	0.00	0.00	Start Up Stores/Pkg-1	JUL 31 2018	5090 524x8
110	Packaging	6 pcs	7/20/18	7/20/18	0.00	0.00	Packaging1-5	JUL 31 2018	
120	Small Fab	6 pcs	7/20/18	7/20/18	0.00	13.64	Small Fab-7		
130	QC	6 pcs	7/20/18	7/20/18	0.00	0.00	QC5		44 18-8-10
140	Packaging	6 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3-2		21 AUG 1 2018
150	QC21-SA	6 Ea	7/20/18	7/20/18	0.00	0.00	QC21	21 AUG 21 2018	2018

Part Op Descriptions: 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces.

4 B138885

NEED CONCASSION FOR GRAIN

Direction 5/10/17

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4839-1	Blade	12 Ea (2 ea)	90-Start up Operation	5075982x4 50903 24x8
D4842-1	Lower Cutter Deflector	6 Ea (1 ea)	90-Start up Operation	5022982
D4842-3	Lower Cutter Body, LH	6 Ea (1 ea)	90-Start up Operation	5063858x4 5063618
D4842-4	Lower Cutter Body, RH	6 Ea (1 ea)	90-Start up Operation	5063875
MS21042L08	Nut	36 Ea (6 ea)	90-Start up Operation	5044235
MS27039-08-19	Screw	36 Ea (6 ea)	90-Start up Operation	5044235
NAS1149FN832P	Washer	72 Ea (12 ea)	90-Start up Operation	FM138336.9

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4839-1	12	14	0
	D4842-1	6	6	0
	D4842-3	6	6	0
	D4842-4	6	6	0
	MS21042L08	36	1,262	0
	MS27039-08-19	36	736	0
	NAS1149FN832P	72	792	0

DART
AEROSPACE

Container No: S097994

Part: D4842-041

Job No: 180394

Serial No/Batch: S097994

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/31/18

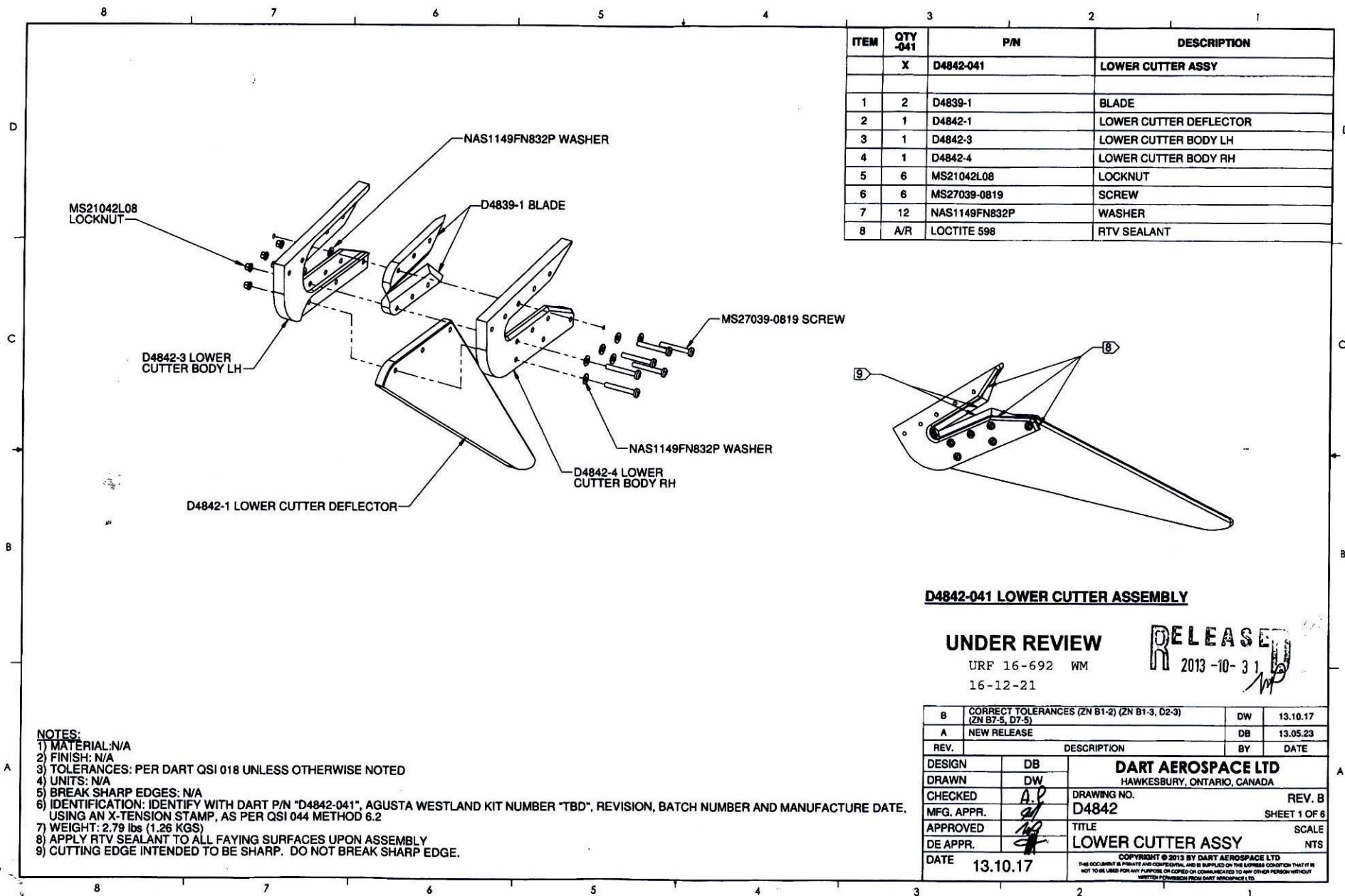


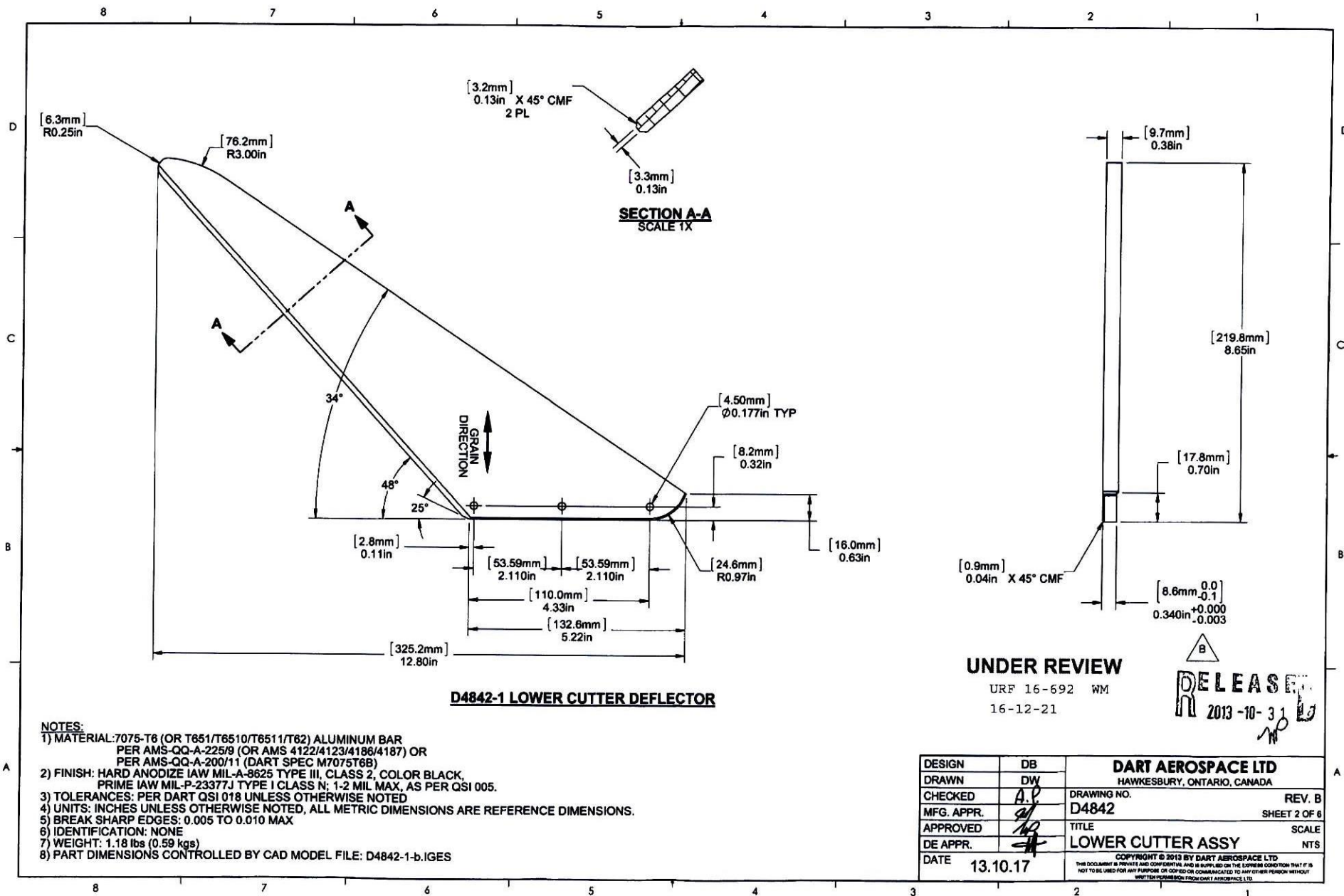
RECEIVED _____ DATE _____

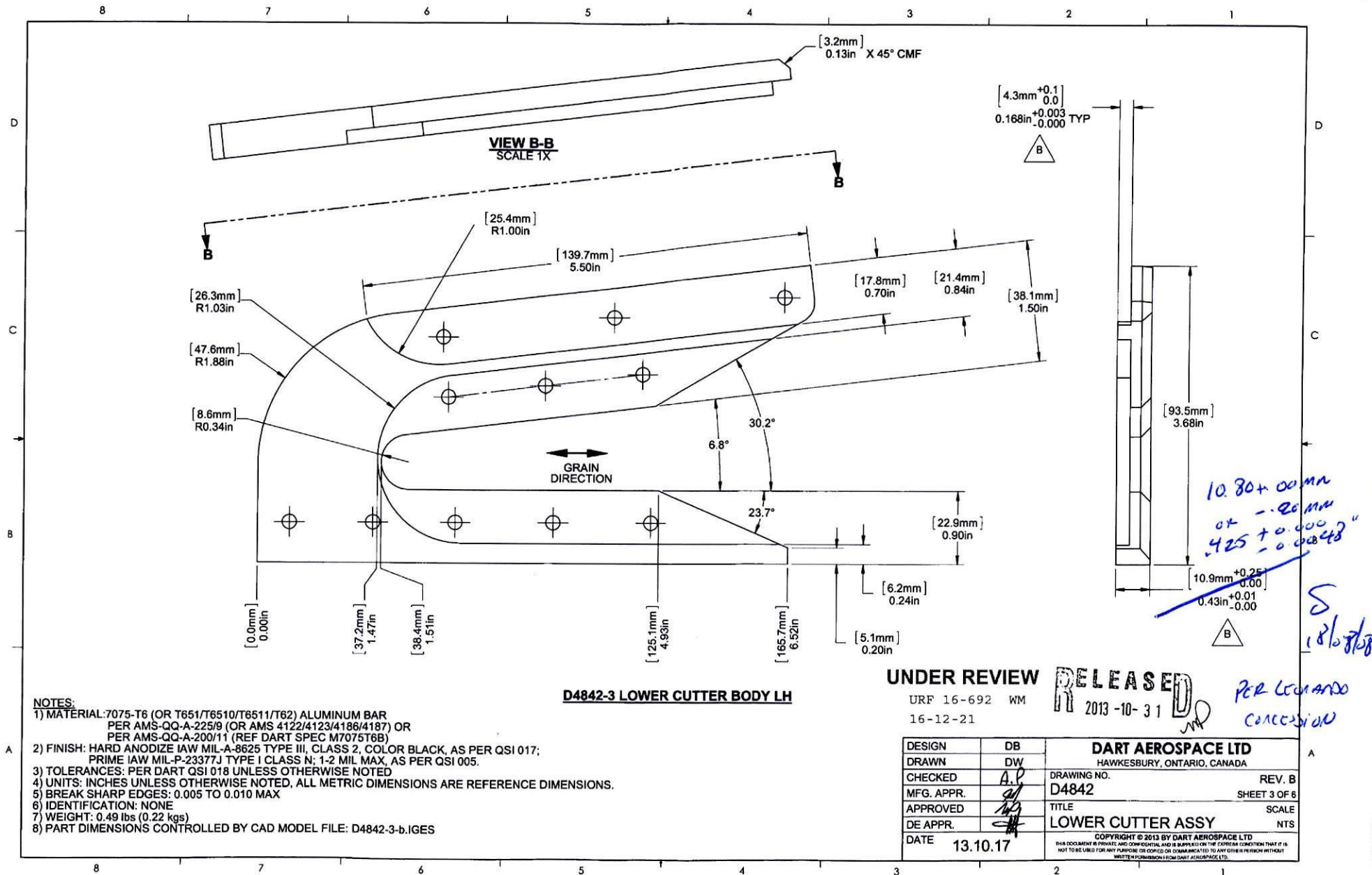
EFFECTIVE _____ VALID _____

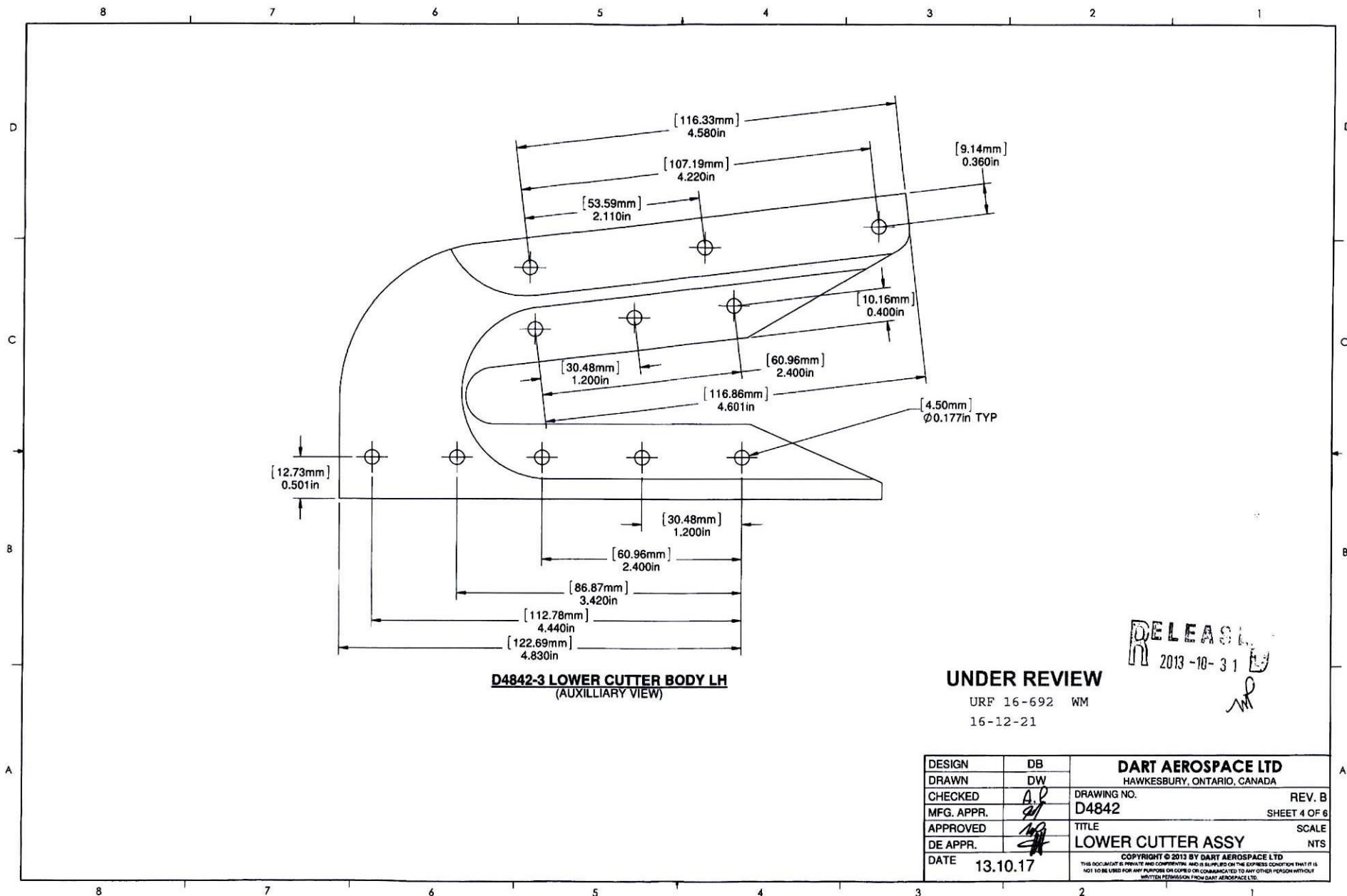
POSITIVE RESULT

N/B









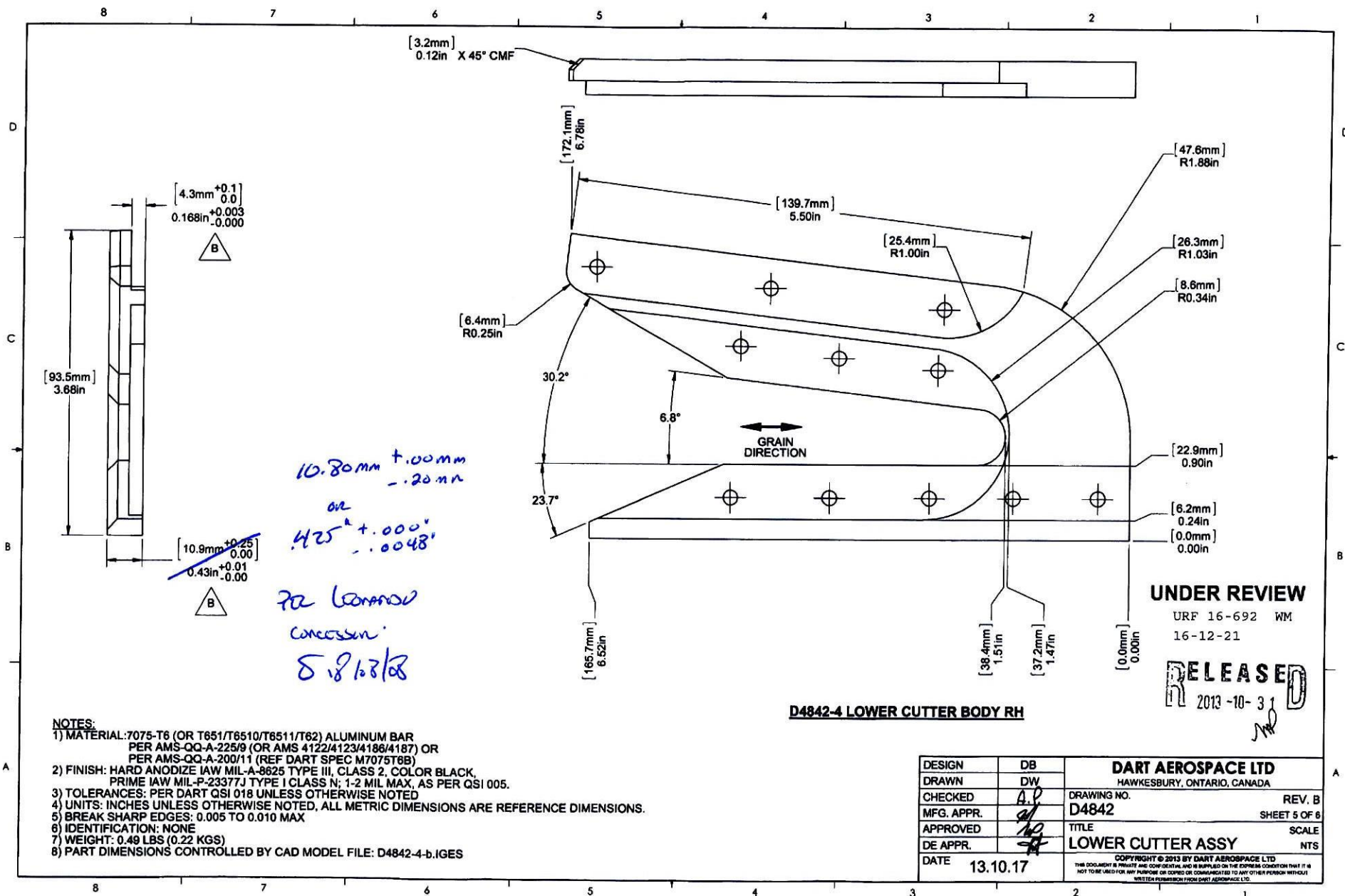
D4842-3 LOWER CUTTER BODY LH
(AUXILIARY VIEW)

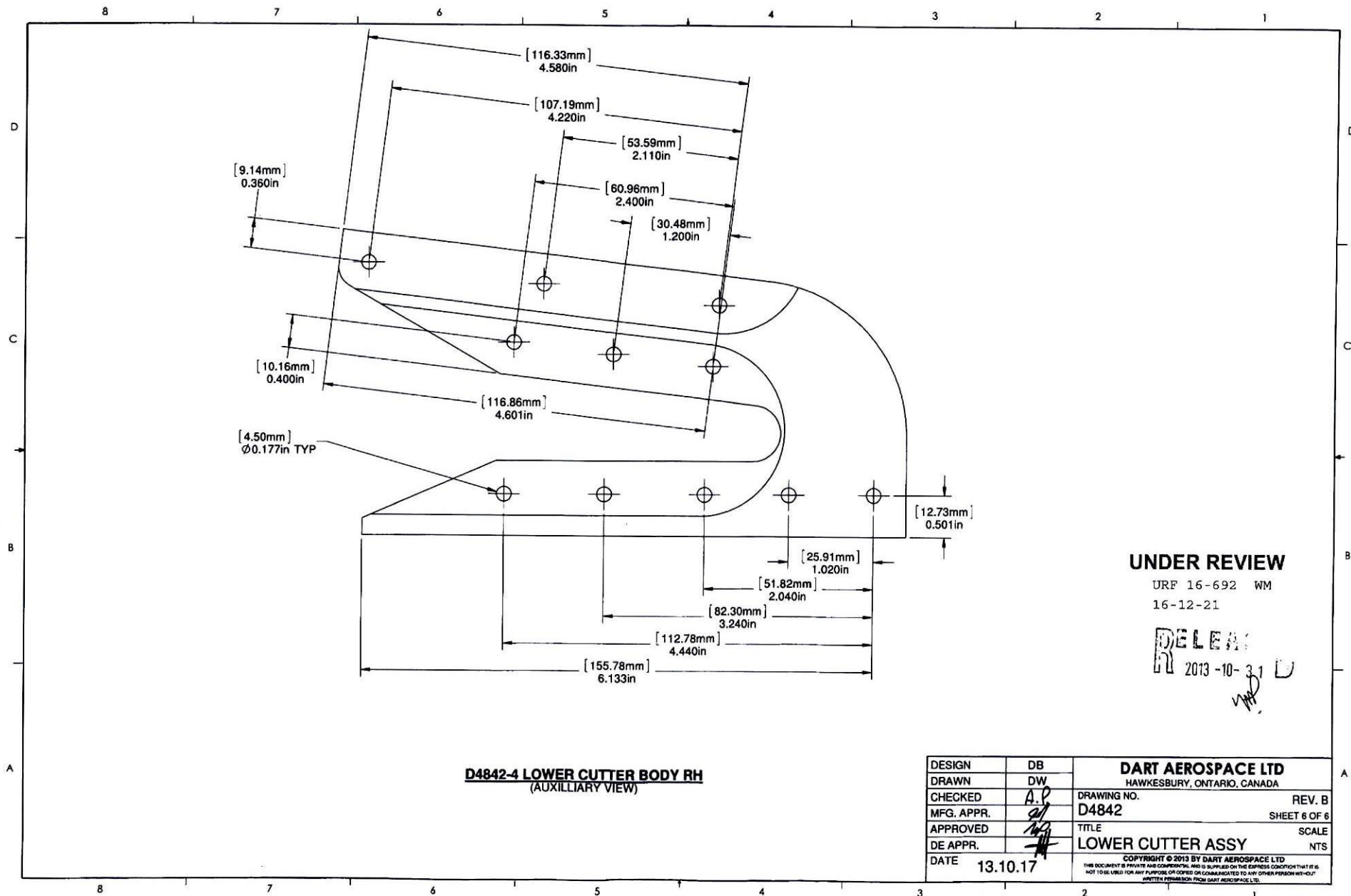
UNDER REVIEW

URF 16-692 WM
16-12-21

RELEASE
2013-10-31
WR

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DW		
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.	2/1	D4842	SHEET 4 OF 6
APPROVED	10/1	TITLE	SCALE
DE APPR.	10/1	LOWER CUTTER ASSY	NTS
DATE	13.10.17	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	





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